From the INTERNATIONAL BUREAU						
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NOTIFICATION OF THE RECORDING OF A CHANGE (PCT Rule 92bis.1 and Administrative Instructions, Section 422) Date of mailing (day month/year)	EARLEY, Martin, G. Patent Attorney Services 26 Ellingworth Parade Box Hill, VIC 3128 AUSTRALIE					
06 October 2000 (06.10.00)						
Applicant's or agent's file reference f295100		IMPORTANT NO	TIFICATION			
International application No. PCT-AU99-00751		nal filing date (day month eptember 1999 (10.0	1			
The following indications appeared on record concerning: X the applicant X the inventor	the ager	nt the com	mon representative			
Name and Address CARk EEK, Stephen, Robert 13 Hal Street Hawthorn, VIC 3123 Australia		State of Nationality AU Telephone No.	State of Residence AU			
		Facsimile No. Teleprinter No.				
The International Bureau hereby notifies the applicant that the the person	ſ	the nationality	ed concerning: the residence			
Name and Address CARKEEK, Stephen, Robert 106 Main Road Clayton South, VIC 3169 Australia		State of Nationality AU Temptions No.	State of Residence AU			
		Facilities (Vn)				
3. Europe on graph from a lar.		<u> </u>				
4. A copy of this notification has been sent to:						
the receising Office thus office at length only Astronty	:	Michael ar real Office X ¹ House Commission	per pries preser			
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NOTIFICATION OF THE RECORDING

OF A CHANGE (PCT Rule 92bis.1 and Administrative Instructions, Section 422)	EARLEY, Martin, G. Patent Attorney Services 26 Ellingworth Parade Box Hill, VIC 3128 AUSTRALIE			
Date of mailing (day month year) 06 October 2000 (06.10.00)				
Applicant's or agent's file reference f295100	IMPORTANT NOTIFICATION			
international application No. PCT-AU99-00751	International filing date (day month year) 10 September 1999 (10.09.99)			
The following indications appeared on record concerning: The applicant the inventor	the agent the common representative			
Name and Address JAYFIELD PTY. LTD. 2nd floor 181 Fitzgay Street	State of Nationality State of Residence AU AU Telephone No.			
181 Fitzroy Street St. Kilda, VIC 3182 Australia	Facsimile No.			
	Teleprinter No.			
2. The International Bureau hereby notifies the applicant that the the person the name X the additional that the second the person the name the second the second that the second the person that the second t	ress the nationality the residence			
Name and Address JAYFIELD PTY, LTD. 613 St Kilda Road	State of Nationality State of Residence AU AU Telephone No.			
Melbourne, VIC 3004 Australia	Facsimile No.			
	Telepranter No.			
3. Furnish as a store of necessary				
4. A copy of this notification has been sent to				
the receiving Office the international Searching Authority	the designated Offices concerned X the elected Offices concerned			
The International Preliminary Examining Authority	other			

	From the INTERNATIONAL BUREAU				
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NOTIFICATION OF ELECTION	Assistant Commissioner for Patents United States Patent and Trademark Office				
(PCT Rule 61.2)					
	Box PCT				
	Washington, D.C.20231 ETATS-UNIS D'AMERIQUE				
Date of mailing (day month year)					
11 May 2000 (11.05 00)	in its capacity as elected Office				
International application No.	Applicant's or agent's file reference				
PCT AU99 00751	f295100				
	Priority date (day month year)				
International filing date (day month year) 10 September 1999 (10.09.99)	11 September 1998 (11.09.98)				
Applicant					
CARKEEK, Stephen, Robert					
The designated Office is hereby notified of its election made	e				
$oxed{X}$ in the demand filed with the International Preliminar,					
04 April 2000 ((04.04.00) C:				
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in a notice effecting later election filed with the Intern	national Bureau on:				
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made before the expiration of 19 months from the priority.	date or where Rose 30 applies, within the time on the dec				
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INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference f295100	FOR FURTHER ACTION		ansmittal of International Search Report as well as, where applicable, item 5 below.
International application No.	International filing date	e (day'month year)	(Farliest) Priority Date (day month/year)
PCT/AU 99/00751	10 September 1999)	11 September 1998
Applicant JAYFIELD Pty Ltd et al			
This international search report has been pre Article 18. A copy is being transmitted to th		al Searching Authority a	and is transmitted to the applicant according to
This international search report consists of a	total of 4 sheets.		
It is also accompanied by a	copy of each prior art doc	cument cited in this repo	ort.
1. Basis of the report			
a. With regard to the language, the which it was filed, unless otherw			of the international application in the language in
Authority (Rule 23.1(b)).			international application furnished to this
b. With regard to any nucleotide an carried out on the basis of the sec		ice disclosed in the inter	rnational application, the international search was
contained in the internation	onal application in writte	n form.	
filed together with the int	ernational application in	computer readable form	n.
furnished subsequently to	this Authority in writter	ı form.	
furnished subsequently to	this Authority in compu	ter readable form.	
application as filed has be	een furnished.		es not go beyond the disclosure in the international identical to the written sequence listing has been
2. Certain claims were foun	d unsearchable (See Bo	x I).	
3. Unity of invention is lack	ing (See Box II).		
4 With regard to the title, X	the text is approved as	submitted by the applic	vant
	the text has been estab	olished by this Authority	: to read as follows:
5 With regard to the abstract, X	the text is approved as	submitted by the applica	nnt
		nin one month from the	238 2(b), by this Authority as it appears in Box III date of mailing of this international search report,
\ 	atentite in the initial		
[]	because the applicant fa	illed to suggest a figure	
	because this figure bett	er characterizes the invo	ention

INTERNATIONAL SEARCH REPORT

International application No

PCT/AU 99/00751

A.		CLASSIFICATION OF SUBJECT MATT	ER					
Int CI ⁶	:	A47G 23/03, B32B 33/00						
Accord	ing to	International Patent Classification (IPC) or to	both n	ational classification and IPC				
В.		FIELDS SEARCHED						
		mentation searched (classification system followed, B32B 33/00	l by clas	ssification symbols)				
		n searched other than minimum documentation to the SABOVE	ne exten	t that such documents are included in t	he fields searched			
Electron	nic data	base consulted during the international search (na	me of da	ata base and, where practicable, search	terms used)			
C.		DOCUMENTS CONSIDERED TO BE RELEV	ANT					
Catego	ory*	Citation of document, with indication, wher	e appro	ppriate, of the relevant passages	Relevant to claim No.			
Х	X JP, 10211078 A, (YAMAURA SHIKI INSATSU KK) 11 August 1998 (Patent Abstracts of Japan)							
Y	Y JP, 10085114 A, (YUUKOU SHOJI KK) 7 April 1998 (Patent Abstracts of Japan) 1							
Y	Y EP, 107197 A2, (BECTON, DICKINSON and Co) 2 May 1984							
	X	Further documents are listed in the continuation of Box C		X See patent family an	nex			
"F." "Ł" "V"	docum not co earlie the in docum	al categories of cited documents: ment defining the general state of the art which is insidered to be of particular relevance rapplication or patent but published on or after ternational filing date ment which may throw doubts on priority claim(s) ich is cited to establish the publication date of	"T" "X" "Y"	later document published after the in priority date and not in conflict with understand the principle or theory un document of particular relevance; the be considered novel or cannot be con inventive step when the document is document of particular relevance; the	the application but cited to derlying the invention claimed invention cannot sidered to involve an taken alone			

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DAVID LEE

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be considered to involve an inventive step when the document is

combined with one or more other such documents, such

combination being obvious to a person skilled in the art

document member of the same patent family

exhibition or other means

another citation or other special reason (as specified)

document published prior to the international filing date but later than the priority date claimed

document referring to an oral disclosure, use,

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU 99/00751

C (Continuat	tion). DOCUMENTS CONSIDERED TO BE RELEVANT	7.7.1
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	GB 2229083 A, (John Quarmby & Son Ltd) 19 September 1990	1
Α	GB 2054369 A, (ERNST SPIRIG) 18 February 1981	1
Α	US 4433823 A, (PEARSON) 28 February 1984	1
Α	CH 673010 A, (WERNLI) 31 January 1990	1
Α	JP 09047347 A, (OKUDA MARK KK) 18 February 1997 (Patent Abstracts of Japan)	1
A	JP 57-46846 A, (TAKAO WADA) 17 March 1982	1

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No. PCT/AU 99/00751

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report				Patent Family M	1ember	
JP	10211078					
JP	10085114					
EP	107197	-		DK 4847/83	ES 526699	JP59095135 A2
		US 4515851				
GB	2229083					
GB	2054369					
US	4433823	CA 1171678	DE 3170179	EP 56897	JP57125713A2	
СН	673010					
JP	09047347					
JP	57-46846					
						END OF ANNEX

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PATENT COOPERATION TREATY

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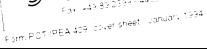
INTERNATIONAL PRELIMINARY EXAMINATION REPORT

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INTERNATION	(PCT Article 36 and	Rule 70	tion of Transmittal of Internation of Fransmittal of Internation Report (Form	itional PCT/IPEA 416)	
oplicants or agents file reference	FOR FURTHER ACTION	Preliminary	Priority date (day month)	rear)	
PB / 25609	International filing date (day/mont	n/year)	05/09/1997		
nternational application No PCT/DK98/00376 International Patent Classification (IPC) or I	national classification and IPC				,
EN4D 13/00				Evamining Authority]
(see Rule 70.16 and 05. These annexes consist of a	otal of 5 sheets, including this companied by ANNEXES, i.e. sheet the basis for this report and/or section 607 of the Administrative b	ets of the des sheets contain Instructions u	cription, claims and/or d	Fawings which have before this Authority	
Basis of the II Priority III Non-establ IV Lack of un V Reasoned citations a	report ishment of opinion with regard to ity of invention I statement under Article 35(2) wand explanations suporting such documents cited defects in the international applications on the international	o novelty, invitin regard to statement			
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/DK98/00376

I. Basis of the report

1. This report has been drawn on the basis of (substitute sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to the report since they do not contain amendments.):

	Des	cription, pages:				
	2,4-8	3	as originally filed			
	1,3		as received on	06/07/1999	with letter of	02/07/1999
	Clai	ms, No.:				
	1-12		as received on	06/07/1999	with letter of	02/07/1999
	Drav	wings, sheets:				
	1/2,	2/2	as originally filed			
2.	The	amendments have	e resulted in the cancellation of:			
		the description,	pages:			
		the claims,	Nos.:			
		the drawings,	sheets:			
3.		This report has be considered to go	een established as if (some of) t beyond the disclosure as filed (l	he amendme Rule 70.2(c)):	nts had not been made	e, since they have beer
4.	Add	litional observation	ns, if necessary:			

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/DK98/00376

- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes:

Claims 1-12

No:

Claims

Inventive step (IS)

Yes:

Claims 1-12

No:

Claims

Industrial applicability (IA)

Yes: Cl

Claims 1-12

No: Claims

2. Citations and explanations

see separate sheet

INTERNATIONAL PRELIMINARY

EXAMINATION REPORT - SEPARATE SHEET

Re Item V

Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1 Reference is made to the following documents:

D1: WO-A-95/28536 D2: EP-A-0 038 222

- The subject-matter of present claim 1 is new (Article 33 (2) PCT). Document D1, which is considered to represent the most relevant state of the art, discloses (cf. figure 4 with corresponding text side 5, lines 16-21):
- 2.1 "A deformable roof flashing material comprising a sandwich construction with two outer layers (5,6) of metal foil and at least one intermediate non-adhesive layer (4) positioned between the outer layers, said material having at least in one direction a continuos waveform."

from which the subject-matter of claim 1 differs in that:

- 2.2 "at least the intermediate layer adjacent to the outer layers is/are made from a resilient material, and in that said waveform is formed in such a manner that it maintains the mutual positioning between the outer layers and the adjacent intermediate layer by <u>friction</u>."
- 2.3 As disclosed in D1 on page 5, lines 7-15 the foils are hold together by <u>an efficient</u> lock, which results from the back folding at one end of the wave crests marked by ref. 8 in figure 4. The intermediate layer (7) may be non-adhesive.
- The subject-matter according to present claim 1 is based on the exercise of an inventive step in the sense of Article 33(3) PCT, since none of the documents cited in the research report indicate the solution, that the outer foils can be hold together by friction only, nor give hints which in combination could lead thereto.

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INTERNATIONAL PRELIMINARY **EXAMINATION REPORT - SEPARATE SHEET**

4

International application No. PCT/DK98/00376

The industrial applicability is also given (Article 33(4) PCT).

- Dependent claims 2-11 concern advantageous further developments of the 5 subject-matter according to claim 1 and fulfil therefore as well the requirements of Article 33 PCT as regards novelty, inventive step and industrial applicability.
- The method for manufacturing in claim 12 also fulfils the requirements of Article 6 33 PCT.

A DEFORMABLE ROOF FLASHING MATERIAL AND A METHOD FOR THE MANUFACTURE OF A FLASHING RAIL WITH A SKIRT MADE FROM THE ROOF FLASHING MATERIAL

The invention relates to a deformable roof flashing material for use in connection with skylight windows and the like roof penetrating structures, said roof flashing material comprising a sandwich construction with two outer layers of metal foil and at least one intermediate non-adhesive layer positioned between the outer layers, in which the material at least in one direction has been given a continuous waveform.

Such deformable flashing materials are used for providing a water and snow tight connection between the 15 roof penetrating building structure which may be a chimney, an air shaft, a skylight window or the like, and the surrounding roofing.

Particularly in connection with corrugated roofing, such as for instance tiles, whereby, during mounting, a considerable deformation of the flashing material is required, the use of flashing materials with built-in excess of material in the form of corrugations or foldings has been proposed as a replacement for the previously used sheet lead, which admittedly has a good deformability but the use of which on the other hand is connected with problems seen from an economic and environmental point of view.

Thus, the EP Patent No. 38 222 and the international published specification no. W095/28536 disclose sandwich materials or composite materials, in which the surplus material has been provided by corrugation in waveform in one or two directions of the flashing

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mounting without the risk that the layers of the sandwich constructions are displaced substantially relative to one another, which construction on the other hand, however, allows a certain relative movement of the layers and which is moreover easy and cheap in manufacture and at the same time meets the requirements to a sufficient surplus of material.

This object is met by a roof flashing material, which is characterized in that at least the intermedi10 ate layer/s adjacent to the outer layers is/are made from a resilient material, and in that said waveform is formed in such a manner that it maintains the mutual positioning between the outer layers and the adjacent intermediate layer/s by friction.

The special embodiment of waveform in combination with the resilient intermediate layer/layers causes an effective securing between the outer layers and the adjacent layers without the use of adhesive agents, which might prevent deformation of the material during adaptation to the surrounding roofing, and at the same time the single waveform establishes the desired surplus of material, the simplified manufacture and the freedom of choice in respect of the number of layers and/or the thickness thereof. Furthermore, the material has the advantage that it will be self-closing in case of cracks or ruptures.

In a preferred embodiment of the invention the waveform is made as a substantially harmonic sine curve, an optimal mechanic friction being obtained 30 between the outer layers and the adjacent intermediate layer/layers which are at the same time allowed to remain undeformed during the working process.

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PATENT CLAIMS

- 1. A deformable roof flashing material for use in connection with skylight windows and the like roof penetrating structures, said roof flashing material comprising a sandwich construction with two outer layers (2, 3) of metal foil and at least one intermediate non-adhesive layer (4; 5-7) positioned between the outer layers, said material having at least in one direction a continuous waveform, c h a r a c t e r i z e d in that at least the intermediate layer/s (4; 5, 6) adjacent to the outer layers is/are made from a resilient material, and in that said waveform is formed in such a manner that it maintains the mutual positioning between the outer layers and the adjacent intermediate layer/s by friction.
 - 2. A roof flashing material according to claim 1, c h a r a c t e r i z e d in that said waveform is made as a substantially harmonic sine curve.
- 3. A roof flashing material according to claim 2, 20 c h a r a c t e r i z e d in that the degree of corrugation expressed as the ratio between the length after corrugation (Lk) and the length in the starting condition (Lu) is in the range of 0.4 to 0.8, preferably 0.55 to 0.75.
- 25 4. A roof flashing material according to claim 2 or 3, c h a r a c t e r i z e d in that the ratio between the horizontal distance from wave crest to wave valley (Lh) and the vertical distance from wave crest to wave valley (Lv) is within the range of 0.8 to 1.2.
- 5. A roof flashing material according to any of the preceding claims, characterized in having a single resilient intermediate layer (4) made

two resilient intermediate layers (5, 6) of rubber and a metal foil layer (7) interposed between these layers.

- 7. A roof flashing material according to claim 5 or 6, c h a r a c t e r i z e d in that said rubber 5 material consists of EPDM rubber.
 - 8. A roof flashing material according to claim 5, 6 or 7, c h a r a c t e r i z e d in that each resilient rubber layer (4; 5, 6) has a thickness between 0.1 and 3.0 mm, preferably between 0.5 and 1.5 mm.
- 9. A roof flashing material according to one of the preceding claims, characterized in that the metal foil of the outer layers (2, 3) consists of aluminium, zinc or copper.
- 10. A roof flashing material according to claim 9, 15 c h a r a c t e r i z e d in that each outer layer (2, 3) has a thickness between 0.05 and 0.5 mm.
- 11. A roof flashing according to claim 9 or 10, c h a r a c t e r i z e d in that the outer layers (2, 3) consist of parts of one and the same piece of 20 material which is folded along a folding line.
 - 12. A method for the manufacture of a flashing rail with a skirt made from the roof flashing material according to any of claims 1-11, c h a r a c t e r i z e d in
- 25 conveyance of a web-shaped metal foil,
 - folding of the metal foil,
 - insertion of a rubber cloth in the folded metal foil,
 - corrugation of metal foil with rubber cloth,
- 30 flattening of the not folded side edge of the folded metal foil for the formation of a flat flap,
 - cutting of the metal foil web in predetermined

introduction of the flat flap in a rabbet channel in a flashing rail, preferably together with a resilient, adhesive strip of for instance butyl rubber, and
 bending of the flattened flap for securing
 together the skirt and the flashing rail.